

TEST REPORT

MATERIAL :ACR 70 DURO BLACK

COMPOUND NO:A7J01B

A)PHYSICAL PROPERTIES (PRESS CURE @ 170DEGREE C X 10 MIN)	REQUIREMENT	TEST RESULT
HARDNESS ,IRHD	70+/-5	74
TENSILE STRENGTH, Mpa,min	9.0	12.6
ELONGATION, % ,min	125	183
SPECIAL GRAVITY,		1.312
B)HEAT AGING @ 175 DEGREE C X 70 HRS		
HARDNESS CHANGE , POINTS	+10	+5
TENSILE STRENGTH CHANGE , %	-30	-8
ELONGATION CHANGE , %	-40	-4
C)COMPRESSION SET		
HEAT AGING @ 175 DEGREE C X 22 HRS %,max	60	33
D)FLUID RESISTANCE,TEST METHOD NO.1.OIL @ 150DEGREE C X 70H		
HARDNESS CHANGE, POINTS	+/-5	-5
TENSILE STRENGTH CHANGE , %	-20	+2
ELONGATION CHANGE , %	-30	-9
VOLUME CHANGE, %	+/-5	-1
E) FLUID RESISTANCE,TEST METHOD NO.3.OIL @150DEGREE C X 70H		
HARDNESS CHANGE, POINTS	-20	-17
TENSILE STRENGTH CHANGE , %	-40	-15
ELONGATION CHANGE , %	-30	-11
VOLUME CHANGE, %	+25	+11

NOTE:THE ABOVE TESTS WAS TESTED WITH TEST PIECE AND FOR YOUR REFERENCE ONLY
THIS COMPOUND A7J01B CAN MEET ASTM D2000 M3EH709 A27 B17 EO16 EO36 Z1(Z1=IRHD)

QA Manager: Grace Chen

QC.Dept:Dolly Zhou

Test by:QC08