



**ESCORT SEAL**

*The Manufacturer of Sealing Parts*

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## TEST REPORT

MATERIAL : SIL80 DURO RED

COMPOUND NO. S8001R

### A)PHYSICAL PROPERTIES

PRESS CURE @170 DEGREE C X 10MIN)

POST CURE @200 DEGREE C X 4HRS

HARDNESS ,SHORE A

TENSILE STRENGTH, MPa, min

ELONGATION, %,min

SPECIFIC GRAVITY

REQUIREMENTS	TEST RESULT
80+/-5	84
6.0	6.8
100	163
	1.436

### B) HEAT RESISTANCE @225 DEGREE C X 70 HRS

HARDNESS CHANGE, PTS

TENSILE STRENGTH CHANGE, %

ELONGATION CHANGE, %

+10	+4
-25	-3
-30	-28

### C)COMPRESSION SET:

PRESS CURE @170 DEGREE C X 20MIN)

POST CURE @200 DEGREE C X 4HRS

HEAT AGING @175 DEGREE C X 22 HRS ,max

25	16
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### D) ASTM NO. 1 OIL: @150 DEGREE C X 70 HRS

HARDNESS CHANGE, POINTS

TENSILE STRENGTH CHANG, %

ELONGATION CHANGE, %

VOLUME CHANGE, %

0~-15	-6
-20	-13
-20	-20
0~+10	+5

### E) ASTM NO. 3 OIL: @150 DEGREE C X 70 HRS

HARDNESS CHANGE, PTS

VOLUME CHANGE, %

-30	-24
+60	+33

### F) LOW TEMPERATURE BRITTLENESS

TESTS AFTER 3MIN AT -55 DEGREE C

NONBRITTLE

NOTE:THE ABOVE TEST WAS TESTED WITH TEST PIECE AND FOR YOUR REFERENCE ONLY  
THIS COMPOUND S8001R CAN MEET ASTM D2000 M5GE806 A19 B37 EO16 EO36 F19

QA Manager: Grace Chen

QC.Dept:Dolly Zhou

Test by:QC08